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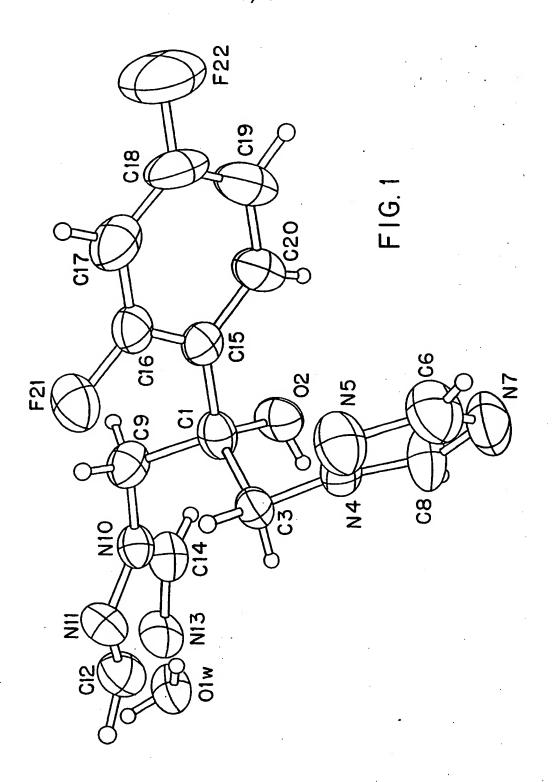
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(58) Field of Search UK CL (Edition L) C2C CWK INT CL5 CO7D **ONLINE DATABASES: CAS ONLINE**

(54) Crystalline monohydrate of 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol

(57) The monohydrate of 2-(2, 4-difluorophenyl)-1, 3-bis(1H-1, 2, 4-triazol-1-yl)propan-2-ol is useful for pharmaceutical formulation as an antifungal agent. It is less bitter than the non-hydrated compound and is stable under normal processing conditions.

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CRYSTALLINE MONOHYDRATE OF 2-(2,4-DIFLUOROPHENYL)1,3-BIS(1H-1,2,4-TRIAZOL-1-YL)PROPAN-2-OL

Background of the Invention

The present invention is directed to a novel crystalline monohydrate of 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol having advantageous properties for pharmaceutical formulation as an antifungal agent, a pharmaceutical composition containing said monohydrate and a method of treatment comprising administering said monohydrate.

Richardson, U.S. Patent No. 4,404,216, which is incorporated herein by reference, has disclosed said 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan2-ol, of the formula

$$\begin{array}{c|c} & OH & \\ & & \\$$

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or a pharmaceutically acceptable salt as an especially preferred compound for use as an antifungal agent.

The compound of formula I is known for its bitter taste and previous taste masking techniques using various sweeteners, amino acids, acids, flavors and adsorbents have been unsuccessful in masking said bitterness.

Summary of the Invention

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The present invention comprises the monohydrate form of 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol (hereafter "the monohydrate") which possesses valuable and unobvious properties. Thus, this monohydrate is less bitter, and stable under normal processing conditions for formulation into chewable, Tozenge, and fast-dissolving conventional dosage forms such as capsules and tablets.

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Brief Description of the Drawings

Fig. 1 is the structure of the monohydrate based on single crystal X-ray crystallography, showing that the water molecule of the monohydrate, designated as O1w, is adjacent to one of the triazole moieties of the compound of formula I.

Detailed Description of the Invention

The compound of the present invention is readily prepared by dissolving 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol compound in hot water and cooling the resulting solution to room temperature thus precipitating the monohydrate in the form of acicular shaped crystals. In contrast to the anhydrous form of the compound of formula I, the monohydrate is less bitter.

The present monohydrate may be administered as an antifungal agent as described in above-mentioned U.S. Patent 4,404,216. Administration to a human subject may be alone or, preferably, in combination with pharmaceutically acceptable carriers or diluents in a pharmaceutical composition, in accordance with standard pharmaceutical practice. The monohydrate may be administered orally or parenterally including intravenously or intramuscularly. Suitable pharmaceutical carriers include solid diluents or fillers, sterile aqueous solutions and various organic solvents. The pharmaceutical compositions are then readily administered in a variety of dosage forms, such as tablets, powders, lozenges, syrups, and injectable solutions. pharmaceutical compositions, if desired, may contain additional ingredients such as flavorings, binders and excipients. Thus, for purposes of oral administration, tablets containing various excipients such as sodium citrate, calcium carbonate and calcium phosphate may be employed along with various disintegrants such as starch, alginic acid and certain complex silicates, together with binding agents such as polyvinylpyrrolidone, sucrose, gelatin and acacia. Additionally, lubricating agents such as magnesium stearate, sodium lauryl sulfate and talc are often useful for tabletting purposes. Solid compositions of a similar type may also be employed as fillers in soft and hard filled gelatin capsules. Preferred materials for this include lactose or milk sugar and high molecular weight polyethylene glycols. When an aqueous suspensions or elixirs are desired for oral administration, the essential active ingredient therein may be combined with various sweetening or flavoring agents, coloring matter or dyes and, if desired, emulsifying or suspending agents, together with diluents such as water, ethanol, propylene glycol, glycerin and combinations thereof.

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For parenteral administration, solution of the monohydrate in sesame or peanut oil, aqueous propylene glycol, or in sterile aqueous solution may be employed. Such aqueous solutions should be suitably buffered if necessary and the liquid diluent first rendered isotonic with sufficient saline or glucose. These particular aqueous solutions are especially suitable for intravenous, intramuscular, subcutaneous and intraperitoneal administration. The sterile aqueous media employed are all readily available by standard techniques known to those skilled in the art.

The effective dosage for the monohydrate depends on the intended route of administration and other factors such as age and weight of the subject, as generally known. For oral administration to human patients, the effective dosage for the monohydrate will be 0.1 to 5.0 mg/kg per day. Thus, tablets can generally be expected to contain anywhere from approximately 5.0 to 500 mg of the monohydrate.

EXAMPLE 1

2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol monohydrate

Anhydrous 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol (10 grams) was added to de-ionized water (100 ml) while stirring with a magnetic stirring bar. The water was heated to 95°C to completely dissolve the 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol. Stirring was continued for 5 minutes. The solution was then allowed to cool to room temperature (approximately 25°C) without stirring. Upon standing, precipitates of 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1yl)propan-2-ol monohydrate were formed as acicular shaped crystals. The solution was allowed to stand for one additional hour at room temperature. difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol monohydrate crystals were filtered on a fritted glass filter (10-20 micron) with room air pulled through the filter by vacuum for 24 hours, mp 138°C. The water content in the 2-(2,4-difluorophenyl)-1,3bis(1H-1,2,4-triazol-1-yl)propan-2-ol monohydrate was found to be 5.60% by the Mitsubishi Moisture Meter. This water content corresponded approximately to one water molecule per 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol molecule. The water content of the anhydrous 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4triazol-1-yl)propan-2-ol, used as the starting material, was found to be 0.1%. Anal. Calc. for $C_{13}H_{14}N_6O_2F_2$: C, 48.15; H, 4.35; N, 25.90. Found: C, 48.48; H, 4.09; N, 25.98. Mp 138°C.

EXAMPLE 2

2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol monohydrate

Anhydrous 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol (100 grams) was added slowly to deionized water (1300 ml) upon stirring with a magnetic stirring bar to form a slurry. Stirring of the slurry at room temperature was continued for one hour. The slurry was then filtered on a fritted glass filter (10-20 micron) under 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol monohydrate crystals were dried on the fritted glass filter (10-20 micron) with room air pulled through the filter by vacuum for 24 hours, mp 138°C. The water content in the 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol monohydrate was found to be 5.76% by the Karl Fischer Titration method. This water content corresponded approximately to one water molecule per 2-(2,4-difluor ophenyl)-1,3-bis(1H-1,2,4-triazol-1yl)propan-2-ol molecule. The water content in the anhydrous 2-(2,4-difluorophenyl)-1,3bis(1H-1,2,4-triazol-1-yl)propan-2-ol was found to be 0.1%. Anal. Calc. for 15 C₁₃H₁₄N₆O₂F₂: C, 48.15; H, 4.35; N, 25.90. Found: C, 47.90; H, 4.17; N, 25.59. The following tables illustrate the spectrometric differences between the anhydrous and the monohydrate compounds:

Power X-ray diffraction study of the monohydrate.

20	No.	2Theta	<u>d</u>	Rel 1 (%)	Max 1	Integ 1	<u>Width</u>	<u>Type</u>
۲۰	Range #1							
	1	5.042	17.5267	4.5	158.	67.21	0.155	KA
	2	8.001	11.0502	2.6	91.	38.72	0.176	KA
	3	8.441	10.4752	1.1	37.	15.81	0.227	KA
25	4	9.242	9.5690	11.8	411.	174.82	0.200	KA
25	5	10.080	8.7753	100.0	3470.	1477.15	0.200	KA
	6	12.200	7.2548	1.8	63.	26.68	0.166	KA
	7	12.724	6.9571	2.1	73.	30.92	0.163	KA
		13.860	6.4730	10.5	363.	154.38	0.187	KA
00	9	15.122	5.8589	12.7	440.	187.30	0.202	KA
30	10	15.441	5.7385	9.2	321.	136.46	0.169	KA
	11	16.240	5.4580		1140.	485.31	0.205	KA
	12	16.639	5.3280	90-2	3131.	1332.98	0.243	KA
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	No.	2Theta	<u>d</u>	Rel 1 (%)	Max 1	Integ 1	<u>Width</u>	<u>Type</u>
	Range #1					44.01	0.255	·KA
	13	17.721	5.0050	2.8	96.	41.01		KA
	14	18.368	4.8302	0.9	31.	13.13	0.140	KA
	15	18.920	4.6905	3.5	123.	52.21	0.187	KA
	16	20.160	4.4047	58.9	2045.	870.66	0.244	KA
5	17	20.561	4.3197	14.4	500.	213.03	0.203	
3	18	21.199	4.1911	18.1	626.	266.64	0.234	KA
	19	22.080	4.0258	5.7	199.	84.64	0.273	KA
	20	22.961	3.8733	1.3	45.	19.31	0.110	KA
	21	23.201	3.8338	1.1	39.	16.42	0.150	KA
10	22	23.681	3.7571	2.4	83.	35.37	0.191	KA
10	23	24.032	3,7031	8.8	306.	130.19	0.145	KA
	24 ·	25.083	3.5502	6.6	229.	97.59	0.281	KA
	25	25.721	3.4636	17.7	616.	262.15	0.246	KA
	26 26	26.401	3.3759	2.2	77.	32.91	0.118	KA
	20 27	27.204	3.278	1 4.2	147.	62.55	0.126	KA
15	28	27.520	3.241		332.	141.19	0.206	KA
		28.043	3.181		73.	31.13	0.100	KA
	29	28.398	3,142		65.	27.51	0.179	KA
	30	28.879	3.091		91	. 38.59	0.141	KA
	31	29.359	3.042		568	. 241.93	0.274	KA
20	32	30.161	2.963		81	. 34.64	0.129	KA
	33	30.399	2.940		139	. 59.09	0.245	KA
	34	31.202	2.86		45	5. 19.12	0.152	KA
	35		2.83		29	9. 12.42	0.134	KA
	36	31.518			69	9. 29.55	0.169	KA
25		32.522			6	5. 27.87	0.299	KA
	38	34.878			_	4. 35.70	0.190) KA
	39	36.120				9. 8.07	7 0.21	2 KA
	40	37.680			/_	.o. 8.3	3 0.12	9 KA
^	41	39.20	5 2.29	515 0.0	_			
3	U							

<u>Table 2:</u> Power X-ray diffraction study of the anhydrous compound.

	No.	2Theta	_d_	Rel 1 (%)	Max 1	Integ 1	<u>Width</u>	<u>Type</u>
	Range #1							
_	1	4.717	18.7534	0.3	32.	13.77	0:150	. KA
5		7.407	11.9430	3.3	310.	132.04	0.194	KA
	2	11.640	7.6025	8.1	771.	328.32	0.191	KA
	3	12.124	7.3001	0.7	65.	27:64	0.157	KA
	4 5	13.364	6.6254	1.3	120.	51.02	0.180	KA
		14.279	6.2028	2.9	274.	116.76	0.167	KA
10	6	14.802	5.9848	70.8	6714.	2858.69	0.190	KA
	7	15.761	5.6227	15.5	1468.	624.79	0.187	KĄ
	8	17.323	5.1191	33.1	3136	1335.18	0.165	KA
	9	18.200	4.8744	1.9	176.	74.75	0.115	KA
	10	18.518	4.7914		1455.	619.65	0.165	KA
15	11	19.560	4.5384		1591.	677.46	0.172	KA
	12	19.719	4.5022		1516.	645.38	0.217	KA
	13	20.083	4.4214		767.	326.51	0.156	KA
	14	22.239	3.997	_	352.	149.70	0.198	KA
	15	23.920	3.720		356.	151.43	0.161	KA
20	16	24.439	3.642		9487.	4039.22	0.192	KA
	. 17	24.960	3.567		504	214.78	0.202	KA
	18	25.362			185	. 78.97	0.146	KA
•	19	25.762			213	. 90.89	0.161	KA
	20	26.240			432	. 183.71	0.197	KA
25					_	560.14	0.225	KA
	22	26.879			/	53.87	0.182	KA
	23	27.440				5. 27.69	0.150	KA
	24	28.724				5. 602.46	0.190	KA
	25	29.24					0.114	KA
3		29.52		_		7. 15.82	0.105	KA
	27	30.32		•	_	8. 33.1		к КА
	28	30.7.1	8 2.91	100 0.	•			

	No.	2Theta	<u>d</u>	Rel 1 (%)	<u>Max 1</u>	Integ 1	<u>Width</u>	<u>Type</u>
	Range #1					167.41	0.166	·KA
	29	31.000	2.8848	4.1	393.	167.41		KA
	30	31.320	2.8560	22.3	2115.	900.43	0,202	·
		31.517	2.8386	9.0	850.	361.88	0.087	KA
	31		2.8074	1.2	112.	47.86	0.093	KA
	32	31.877		0.9	88.	37.,67	0.190	KA
5	33	32.161	2.7832		110.	46.95	0.195	KA
	34	32.962	2.7174	1.2			0.130	KA
	35	33,160	2.7016	0.9	83.	35.16		KA
	36	34.564	2.5950	2.1	201.	85.62	0.313	
	37	35.082	2.5579	1.0	91.	38.64	0.190	KA
		35.414	2.5347	.04	38.	16.07	0.150	KA ,
10	38				58.	24.57	0.289	KA
	39	36.481	2.4630		174.	74.26	0.232	KA
	40	36.880	2.4372			10.72	0.128	KA
	41	37.553	2.3951	0.3	25.	•	0.186	KA
	42	38.763	2.3231	0.7	68.	28.98		
15	43	39.684	2.2712	0.6	58.	24.60	0.154	KA

Table 3: Infrared study of the monohydrate.

	X=	401.01	Y=	74.671
25	X=	412.24	Y=	65.302
	X=	423.41	Y=	69.309
	X=	472.19	Y=	61.388
	X=	514.09	Y=	41.887
	X=	524.54	Y=	24.319
30	X=	575.83	Y=	35.241
	X=	585.79	Y=	49.565
	X=	616.08	Υ=	34.126

5	X=	652.56	Y=	24.234
	X=	674.27	Y=	21.966
	X=	691.16	Υ=	45.287
	X=	710.76	Υ=	45.072
•	X=	733.47	Y=	44.637
10	X=	768.57	Y=	40.909
	X=	803.16	Y=	38.163
	X=	830.79	Υ=	43.960
	X=	846.54	Y=	24.417
	X=	861.01	Y=	39.058
15	X=	869.03	Y=	35.567
	X=	888.11	Y=	40.091
	X=	911.51	Y=	40.687
	X=	960.59	Y=	30.637
	X=	967.40	Y=	26.596
20	X=	999.88	Y=	53.728
	X=	1011.6	Y=	35.138
	X=	1026.0	Y= '	46.938
	X=	1075.3	Y=	29.632
	X=	1090.5	Y=	34.521
25	X=	1115.8	Y=	24.541
•	X=	1137.8	Y=	19.882
	. X=	1158.7	Y=	58.609
	X=	1178.1	Y=	68.849
	X=	1203.7	Υ=	33.344
30	X=	1233.2	Y=	56.861
	X=	1254.2	Υ=	36.911
	X=	1272.4	Υ=	= 21.017
	X=	1300.6	Y=	= 43.687

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X = Wave Number (cm<sup>-1</sup>)
Y = % Transmittance
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Minima List:

Table 4: Infrared study of the anhydrous compound.

X = Wave Number (cm⁻¹) Y = % Transmittance

Minima List:

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5	X=	586.90	Y=	43.586
	X=	609.08	Y=	28.770
	X=	646.70	Y=	31.081
	X=	658.14	Y=	27.625
	X=	680.30	Y=	21.359
10	X=	701.67	Y=	36.961
	X=	739.01	Y=	38.490
	X=	761.24	Y=	34.696
	X=	793.82	Y=	41.455
	X=	817.56	Y=	35.233
15	X=	851.26	Y=	21.403
	X=	884.99	Y=	26.713
	X=	896.02	Y=	36.000
	X=	909.33	Y=	30.190
	X=	928.60	Y=	50.259
20	X=	966.55	Y=	21.207
	X=	1001.9	Y=	42.482
	X=	1011.5	Y=	32.103
	X=	1017.5	Y=	30.487
	X=	1078.8	Y=	24.712
25	X=	1085.2	Y=	24.896
	X=	1104.4	Y=	20.493
	X=	1144.5	Y=	19.156
	X=	1211.0	Y=	29.764
	X=	1219.6	Y=	31.157
30	X=	1235.5	Y=	49.883
	X=	1260.5	Y=	32.430
	X=	1279.2	Υ=	17.401
	X=	1293.8	Y=	33.097

5	X=	1316.9	Y=	43.567
	X=	1343.5	Y=	32.684
	X=	1386.5	Y=	28.788
	X=	1420.2	Y=	22.072
	X=	1433.2	Y=	32.823
10	X=	1449.4	Y=	37.313
	X=	1507.0	Y=	16.764
	X=	1515.5	Y=	21.299
	X=	1559.9	Y=	60.459
	X=	1601.2	Y=	36.711
15	X=	1619.6	Y=	22.969
	X=	1664.2	Y=	70.951
	X=	1698.5	Y=	72.428
	X=	1766.0	Y=	60.178
	X=	1817.6	Y=	79.273
20	X=	1844.2	Y=	68.662
	x=	1899.1	Y=	71.926

CLAIMS

- 1. The monohydrate of 2-(2,4-difluorophenyl)-1,3-bis(1H-1,2,4-triazol-1-yl)propan-2-ol.
- 2. A pharmaceutical composition comprising a pharmaceutically acceptable carrier and an antifungal amount of a compound as claimed in claim 1.
- 3. A method of treating fungal infections in a warm blooded animal, which comprises administering to said animal an antifungal amount of a compound as claimed in claim 1.

Parents Act 1977 -13 -Ex...niner's report to the Comptroller under Section 17 (The Search Report)

Documents considered relevant following a search in respect of claims

Application number

GB 9318592.4

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Relevant Technical fields	Search Examiner
(i) UK CI (Edition L) C2C CWK	
(ii) Int CI (Edition ⁵) ^{CO7D}	P N DAVEY
Databases (see over) (i) UK Patent Office	Date of Search
(ii) ONLINE DATABASES: CAS ONLINE	4 OCTOBER 1993

Category (see over)	Identity of document and relevant passages	Relevant to claim(s)
A	GB 2099818 A (PFIZER) See eg Claim 1	1-3
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- A: Document indicating technological background and/or state of the art.
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